

WHAT IS CLAIMED IS:

- 1                   1.       A method for depositing a layer on a substrate in a process  
2 chamber, the method comprising:  
3                   supplying a gaseous mixture to the process chamber, the gaseous  
4 mixture comprising a silicon-containing gas, a fluorine-containing gas, an oxygen-  
5 containing gas, and a nitrogen-containing gas;  
6                   providing energy to the gaseous mixture to deposit a nitrogen-containing  
7 fluorinated silicate glass layer onto the substrate.
- 1                   2.       The method of claim 1 further comprising forming a barrier layer  
2 over the nitrogen-containing fluorinated silicate glass layer.
- 1                   3.       The method of claim 2 further comprising forming a metal layer  
2 over the barrier layer.
- 1                   4.       The method of claim 3 wherein the metal layer comprises  
2 copper.
- 1                   5.       The method of claim 1 wherein the nitrogen-containing gas is  
2 selected from the group consisting of N<sub>2</sub>, N<sub>2</sub>O, NH<sub>3</sub>, and NF<sub>3</sub>.
- 1                   6.       The method of claim 1 wherein the silicon-containing gas  
2 comprises TEOS, the fluorine-containing gas comprises SiF<sub>4</sub>, and the oxygen-  
3 containing gas comprises O<sub>2</sub>.
- 1                   7.       The method of claim 1 wherein the gaseous mixture further  
2 includes an inert gas.
- 1                   8.       The method of claim 1 wherein providing energy comprises  
2 forming a plasma from the gaseous mixture in the process chamber.
- 1                   9.       The method of claim 1 wherein a ratio of a flow rate of the  
2 nitrogen-containing gas into the process chamber to a total flow rate of the gaseous  
3 mixture into the process chamber is less than about 10%.
- 1                   10.      The method of claim 1 wherein the nitrogen-containing  
2 fluorinated silicate glass layer has a nitrogen content of less than about 5 at. %.

1 11. The method of claim 10 wherein the nitrogen-containing  
2 fluorinated silicate glass layer has a nitrogen content of less than about 1 at. %.

1 12. The method of claim 11 wherein the nitrogen-containing  
2 fluorinated silicate glass layer has a nitrogen content of less than about 0.1 at. %.

1 13. The method of claim 12 wherein the nitrogen-containing  
2 fluorinated silicate glass layer has a nitrogen content of about 0.03-0.08 at. %.

1 14. The method of claim 1 wherein the nitrogen-containing  
2 fluorinated silicate glass layer is formed over a barrier layer.

1 15. The method of claim 14 wherein the barrier layer is formed over  
2 a metal layer.

1 16. The method of claim 15 wherein the metal layer comprises  
2 copper.

1 17. The method of claim 14 wherein the barrier layer comprises at  
2 least one of tantalum and tantalum nitride.

1 18. A method of forming a layer on a substrate in a process chamber,  
2 the method comprising:

3 forming a fluorinated silicate glass layer over the substrate;

4 forming a patterned photoresist layer over the fluorinated silicate glass  
5 layer;

6 etching the fluorinated silicate glass layer according to the patterned  
7 photoresist layer;

8 removing the photoresist layer and substantially simultaneously

9 introducing nitrogen dopants into the fluorinated silicate glass layer by subjecting the

10 photoresist layer and the fluorinated silicate glass layer to a plasma formed from a

11 nitrogen-containing gas.

1 19. The method of claim 18 wherein the nitrogen-containing gas is  
2 selected from the group consisting of  $N_2$  and  $NH_3$ .

- 1                   20.     The method of claim 18 wherein the nitrogen-containing gas  
2     comprises at least one of  $N_2$  and  $NH_3$ .
- 1                   21.     The method of claim 18 wherein the plasma contains no oxygen  
2     species.
- 1                   22.     The method of claim 18 wherein nitrogen dopants are  
2     incorporated into the fluorinated silicate glass layer in a region near a surface of the  
3     fluorinated silicate glass layer which is exposed to the plasma formed from the  
4     nitrogen-containing gas.
- 1                   23.     The method of claim 22 wherein the region near the surface of  
2     the fluorinated silicate glass layer has a nitrogen content of less than about 10 at. %.
- 1                   24.     The method of claim 23 wherein the region near the surface of  
2     the fluorinated silicate glass layer has a nitrogen content of about 1 to about 5 at. %.
- 1                   25.     The method of claim 18 further comprising forming a barrier  
2     layer over the nitrogen-containing fluorinated silicate glass layer.
- 1                   26.     The method of claim 25 wherein the barrier layer comprises at  
2     least one of tantalum and tantalum nitride.
- 1                   27.     The method of claim 25 further comprising forming a metal layer  
2     over the barrier layer.
- 1                   28.     The method of claim 27 wherein the metal layer comprises  
2     copper.
- 1                   29.     A substrate processing system comprising:  
2                   a housing defining a process chamber;  
3                   a substrate support configured to support a substrate during substrate  
4     processing;  
5                   a gas delivery system configured to introduce gases into the process  
6     chamber, including sources for a silicon-containing gas, a fluorine-containing gas, an  
7     oxygen-containing gas, and a nitrogen-containing gas;  
8                   a plasma generating system;

9 a controller for controlling the plasma generating system, the gas-  
10 delivery system, and the pressure-control system; and  
11 a memory coupled to the controller, the memory comprising a computer-  
12 readable medium having a computer-readable program embodied therein for directing  
13 operation of the substrate processing system, the computer-readable program including  
14 a first set of instructions to control the gas-delivery system to  
15 flow a gaseous mixture containing flows of the silicon-containing gas, the fluorine-  
16 containing gas, the nitrogen-containing gas, and the oxygen-containing gas;  
17 a second set of instructions to control the plasma generating  
18 system to generate a plasma from the gaseous mixture; and  
19 a third set of instructions to control the substrate processing system to  
20 deposit a nitrogen-containing fluorinated silicate glass layer onto the substrate from the  
21 plasma generated from the gaseous mixture.

1 30. The substrate processing system of claim 29 wherein the plasma  
2 generating system is operatively coupled to the process chamber for generating an *in*  
3 *situ* plasma from the gaseous mixture in the process chamber, and wherein the substrate  
4 support is configured to support the substrate in the process chamber during substrate  
5 processing.